

# MASTER INTERCHANGE

## Type E Series Interchange

PAGE	MOLINE*	BROWNING*	ROYERSFORD*	SEALMASTER*	TIMKEN*	DODGE
14	2-Bolt Pillow Block 19321	PBE920 True Type E	20-02-0** True Type E	EPB-2 True Type E	E-P2B-TRB** True Type E	P2BE**
16	4-Bolt Pillow Block 19341	PBE920F** True Type E	20-04-0 True Type E	EPB-4** True Type E	E-P4B-TRB True Type E	P4BE
20	4-Bolt Flange 19311	FBE920 True Type E	20-05-0 True Type E	EFB True Type E	E-4BF-TRB True Type E	F4BE
24	Piloted Flange 19331	-----	20-06-0 True Type E	-----	E-PF-TRB True Type E	FCE
26	Wide Slot Take-Up 19351	TUE920 True Type E	20-07-0 True Type E	ETU True Type E	E-TU-TRB True Type E	WSTUE

\* True Type E = Timken Cup/Cone Assembly (extended sleeve) and double collar.

\*\* Denotes pillow block center to center dimension slightly different.

Moline Type E can be dimensionally interchanged with the Moline ME2000 and ME3000.

## Split E1000 Type E Series Interchange

PAGE	MOLINE *	MOLINE PREFIX	DODGE	SEALMASTER **
30	2-Bolt Pillow Block	39322 (Expansion) 49322 (Non-Expansion)	P2B-EXL-RE P2B-EXL-R	ERP2B-2 RPB-2
34	4-Bolt Pillow Block	39342 (Expansion) 49342 (Non-Expansion)	P4B-EXL-RE P4B-EXL-R	ERP4B-4 RPB-4

\* True Type E = Cartridge assembled with Timken Enhanced DEE Cone (highest load rating), made in the USA.

\*\* True Type E = Cartridge assembled with Timken DE Cone.

This is a general dimensional interchange, for exact comparison information, please contact the factory.

Can dimensionally interchange with standard Moline Type E, ME2000 and ME3000 Pillow Block Units.

This is a general dimensional interchange, for exact comparison information, please contact the factory.



# MASTER INTERCHANGE

## M2000 Single Collar Interchange

PAGE	MOLINE	SKF	DODGE	LINK-BELT	REXNORD	SEALMASTER	BROWNING**	TIMKEN/ QM
60	2-Bolt Pillow Block							
	19121 (Expansion)	SYR	P2BS2000RE	PEB22400H	ZAS2000	USRB5000E	SPB1000E	QAPL
	19221 (Non-Expansion)	SYR-H	P2BS2000R	PB22400H	ZA2000	USRB5000	SPB1000NE	
64	4-Bolt Pillow Block							
	19141 (Expansion)	----	P4BS2000RE	PEB22400FH	ZA2000F	USRBF5000E	SPB1000FE	QAPF
	19241 (Non-Expansion)	----	P4BS2000R	PB22400FH	ZAS2000F	USRBF5000	SPB1000FNE	
68	4-Bolt Flange							
	19111 (Expansion)	FYR	F4BS2000RE*	FEB22400H	----	USFB5000	SFB1000E	QAFL
	19211 (Non-Expansion)	FYR-H	F4BS2000R*	FB22400H	ZB2000*	USFB5000	SFB1000NE	
70	Piloted Flange							
	19131 (Expansion)	FYRP	FCS2000RE	----	----	USFC5000E	SFC1000E	QACW
	19231 (Non-Expansion)	FYRP-H	FCS2000R	FCB22400H	ZBR2000	USFC5000	SFC1000NE	
74	Wide Slot Take-Up							
	19151 (Expansion)	TBR	WSTUS2000RE	----	----	USTU5000E	STU1000E	QATU
	19251 (Non-Expansion)	TBR-H	WSTUS2000R	TB22400H	ZT2000	USTU5000	STU1000NE	

## M2000 Double Collar Interchange

PAGE	MOLINE	TIMKEN	REXNORD
60	2-Bolt Pillow Block		
	19121D (Expansion)	QAAPL	ZAS5000
	19221D (Non-Expansion)		ZA5000
64	4-Bolt Pillow Block		
	19141D (Expansion)	QAAPF	ZAS4000F
	19241D (Non-Expansion)		ZA5000F
68	4-Bolt Flange		
	19111D (Expansion)	QA AFL	----
	19211D (Non-Expansion)		----
70	Piloted Flange		
	19131D (Expansion)	QAACW	----
	19231D (Non-Expansion)		ZBR5000
74	Wide Slot Take-Up		
	19151D (Expansion)	QAATU	----
	19251D (Non-Expansion)		ZT5000

\* Manufactured in square and round 4-bolt flange.

\*\* Legacy item, has been discontinued.

Can dimensionally interchange with standard Moline M3000.

This is a general dimensional interchange, for exact comparison information, please contact the factory.



# MASTER INTERCHANGE CONTINUED

## ME2000 Single Collar Interchange (with Type E Dimensions)

PAGE	MOLINE	SKF	REX	LINK-BELT	DODGE	SEALMASTER
90	2-Bolt Pillow Block 29121 (Expansion) 29221 (Non-Expansion)	SYE SYE-H	----- ZEP	EPE-B22400H EP-B22400H	EP2B-S2-000RE EP2B-S2-000R	USRBE5000E USRBE5000
92	4-Bolt Flange 29111 (Expansion) 29211 (Non-Expansion)	----- -----	----- ZEF	EFR-B22400H -----	EF4B-S2-000RE EF4B-S2-000R	USFBE5000E USFBE5000
94	Piloted Flange 29131 (Expansion) 29231 (Non-Expansion)	----- -----	----- -----	----- FCB22400H	----- -----	USFCE5000E USFCE5000

All units have tapered adaptor style locking mechanism.

Assembled with Timken™ Spherical Roller Bearings.

Moline ME2000D can dimensionally interchange with standard Moline Type E, E1000 and ME3000.

## ME2000 Double Collar Interchange

PAGE	MOLINE	LINK BELT
90	2-Bolt Pillow Block 19121D (Expansion) 19221D (Non-Expansion)	EPEB22500 EPB22500
92	4-Bolt Flange 19111D (Expansion) 19211D (Non-Expansion)	----- EFB22500
94	Piloted Flange 19131D (Expansion) 19231D (Non-Expansion)	----- -----

Starting at Sizes 1-15/16 add Suffix "D" to part number for Double Collar Spherical.

Assembled with Timken™ Spherical Roller Bearings.

Moline ME2000D can dimensionally interchange with standard Moline Type E, E1000 and ME3000.

This is a general dimensional interchange, for exact comparison information, please contact the factory.



# MASTER INTERCHANGE CONTINUED

## M3000 Single Collar Interchange

PAGE	MOLINE	SKF CONCENTRA™	SEALMASTER	REX SHURLOK™ ADAPTOR MOUNTED	DODGE IMPERIAL
110	2-Bolt Pillow Block 19621 (Expansion) 19721 (Non-Expansion)	SYR-N SYR-NH	USRB5000A USRB5000	ZAS6000 ZA6000	P2BIP <i>or</i> 0694 -----
112	4-Bolt Pillow Block 19641 (Expansion) 19741 (Non-Expansion)	FSYR-N FSYR-NH	USRBF5000A USRBF5000	ZAS6000-F ZA6000-F	P4BIP <i>or</i> 0695 -----
114	4-Bolt Flange 19611 (Expansion) 19711 (Non-Expansion)	FYR-N* FYR-NH*	USFB5000A USFB5000	ZF6000* ZFS6000*	F4SIP <i>or</i> 0697 -----
116	Piloted Flange 19631 (Expansion) 19731 (Non-Expansion)	FYRP-N FYRP-NH	USFC5000A USFC5000A	----- ZBR6000	FCIP <i>or</i> 0698 -----
118	Wide Slot Take-Up 19651 (Expansion) 19751 (Non-Expansion)	TBR-N TBR-NH	USTU5000A USTU5000	----- ZT6000	WSTUIP <i>or</i> 0693 -----

\* Manufacture square and round 4-bolt flange.  
Can dimensionally interchange with standard Moline M2000.

## ME3000 Single Collar Interchange

PAGE	MOLINE	SKF	SEALMASTER	REX	DODGE
130	2-Bolt Pillow Block 29621 (Expansion) 29721 (Non-Expansion)	SYE-N SYE-NH	USRBE5000A USRBE5000	ZEPS6000 ZEP6000	EP2B-IP-RE EP2B-IP-R
132	4-Bolt Flange 29611 (Expansion) 29711 (Non-Expansion)	----- -----	USFBE5000A USFBE5000	----- ZEF6000	EF4B-IP-RE EF4B-IP-R
134	Piloted Flange 29631 (Expansion) 29731 (Non-Expansion)	----- -----	USFCE5000A USFCE5000	----- -----	EFCIP - 0751 <i>or</i> FCIP - 0698

All units in is interchange have tapered adaptor style locking mechanism.  
Can dimensionally interchange with standard Moline Type E, E1000 and ME2000.

This is a general dimensional interchange, for exact comparison information, please contact the factory.



# MASTER INTERCHANGE CONTINUED

## Normal Duty Mounted Ball Bearing Interchange - 200 Series

PAGE	MOLINE	DODGE	BROWNING	SEALMASTER	HUB CITY	TIMKEN FAFNIR	FYH
164	UCP 2-Bolt Pillow Block	SC-1	VPS	RP	PB251	SAS	UCP
168	UCFL 2-Bolt Flange	SC-2	VF2S	RFT	FB260	SCJT	UCFL
172	UCF 4-Bolt Flange	SC-4	VF4S	RF	FB250	SCJ	UCF
176	UCFC Piloted Flange	FCSC	----	----	----	----	UCFC2
180	UCT Wide Slot Take-Up	WSTUSC	VTWS	RT	WSTU250	----	UCT
186	HCP 2-Bolt Pillow Block Eccentric	SXR-1	VPE	RPE	PB221	RAS	NAP
190	HCFL 2-Bolt Flange Eccentric	SXR-2	VF2E	RFTE	FB230	RCJT	NANFL
194	HCF 4-Bolt Flange Eccentric	SXR-4	VF4E	RFE	FB220	RCJ	NANF
198	HCFC Piloted Flange Eccentric	----	----	----	----	----	----
202	HCT Wide Slot Take-Up Eccentric	WSTUSXR	VTWE	RT-E	WSTU220	VTU	NAT

Dimensionally compatible with most mounted ball bearings. However, some dimensional variations may exist. Please verify your engineering data or contact the factory with any questions you may have.



# MASTER INTERCHANGE CONTINUED

## Medium Duty Mounted Ball Bearing Interchange - 200 Seires

PAGE	MOLINE	DODGE	BROWNING	SEALMASTER	IPTCI	FYH	AMI
208	UCPX 2942 2-Bolt Pillow Block	P2B-SCM	VPS-300	MRP	UCPX	UCPX	UCPX
212	UCFLX 2940 2-Bolt Flange	F2B-SCM	VF2S-300	-----	UCFLX	-----	UCFLX
214	UCFX 2941 4-Bolt Flange	F4B-SCM	VF4S-300	MRF	UCFX	UCFX	UCFX
218	UCFCX 2943 Piloted Flange	FC-SCM	VFCS-300	MRFC	UCFCX	UCFCX	UCFCX

Dimensionally compatible with most mounted ball bearings. However, some dimensional variations may exist. Please verify your engineering data or contact the factory with any questions you may have.

